

WHITE LABEL INTRODUCTION

2025 EDITION





AWARD WINNING BRITISH RUM

We love rum, it is the most diverse spirit in the world, with the broadest flavour spectrum, enjoyed globally in a wide range of styles.

So we built DropWorks distillery - the largest purpose built rum distillery in Europe, designed to craft distil a diverse range of the highest quality rums on an accessible scale.

Years of work, planning and research have resulted in a one of a kind distillery.

- 3 bespoke copper rum stills.
- Steam Jackets instead of open flame to gently heat and avoid burning the molasses.
- Copper lined condensers, maximising sulphur removal for the smoothest possible rum.
- Fully integrated CIPs cleaning system to maintain hygiene.
- A Grade molasses the only importer in Britain.
- Unique yeast strains for fermentation, available only to DropWorks.

Perfectly situated in the picturesque Sherwood Forest in the heart of Britain, DropWorks distillery is a 17,500 sqft shrine to the art of rum distilling, set up to be the best producer of rum in the World.

BENEFITS OF WORKING WITH DROPWORKS

Rum distilled at the DropWorks Distillery not only stands out in taste, quality, mouthfeel and availability of liquid, but by using a DropWorks Distillery rum, you have access to desired terminology such as:

- · British Made
- · Award Winning Distillery
- · Small Batch
- · Artisanal
- · Hand Made
- · Bespoke Copper Stills
- · British Spirit
- · Locally Produced











RUM STYLES

The beauty of rum is in its diversity, brought about by different production styles. Therefore, at DropWorks Distillery we are set up to distil any style of rum to give you a distinctive flavour profile to build from.

There are 3 base Marques available:



COLUMN DISTILLED

"A" grade Molasses, fermented and distilled in our 3000L copper wash still, followed by the 1500L 8 Plate Copper Column still over a full day.

Flavour Profile: Clean, crisp, smooth, subtle tropical notes.

Column distillation can distil to a very high ABV and can produce very pure, clean-tasting rum.

DOUBLE POT DISTILLED

"A" grade Molasses, fermented and distilled in our 3000L copper Pot wash still, followed by the 1500L Pot still over a full day.

Flavour Profile: Rich, heavy molasses and long oily finish.

Pot-still distillation allows the spirit to retain a relatively high proportion of natural flavour compounds, lending it heavy and distinctive 'rummy' flavours.

DOUBLE RETORT DISTILLED

"A" grade Molasses, fermented and distilled in our 1500L Double Retort still, the first of its kind in England.

Flavour Profile: Aromatic, high ester, over ripe fruit flavours.

This method is often associated with producing rums with complex, full-bodied flavours, particularly popular in Caribbean rum production.



Vol LPA (Litres of Pure Alcohol)	<1,000L	1,000-5,000L	5,000-20,000L
Column Distilled Rum	£10.35	£8.80	£7.48
Pot Distilled Rum	£10.35	£8.80	£7.48
Double Retort Distilled Rum	£12.40	£11.00	N/A

- Prices are Ex Works (ex Duty, VAT, Delivery, Containers, other costs).
- Volume thresholds are measured annually from the date of first purchase.
- Upon volume threshold being achieved, the price difference between threshold is rebated back for the volume purchased.
- E.g. when 1000 LPA of orange is purchased in a 12 month period. A rebate of £1550 (£1.55 X 1000) will be returned.

LPA = Litre of Pure Alcohol. e.g. 1000L of rum at 40% ABV would equal 400 LPA.

FLAVOURING/SPICING

Additional option to add desired flavouring/colouring to rums at DropWorks Distillery.

- Recipe R&D £400/half day.
- All flavourings/additions purchased by the client and delivered to DropWorks Distillery.

AGED RUM

- Existing Cask Ageing stock stored at DropWorks Distillery is available, with bespoke pricing on each cask available upon request.
- Casks can be filled to order and stored at DropWorks Distillery under bond, pricing available on request.

ADDITIONAL SERVICES

SERVICE	FEE
Duty Suspended Delivery	Volume dependent
Storage on Site	Bespoke – on request
Distribution	Bespoke – on request
Bottling - Standard	£1.00 per bottle*
Bottling - Flavoured	£1.30 per bottle*
Labelling	£0.50 per bottle*

^{*}Subject to MOQ, High volume discounts available.

BESPOKE LIQUID DEVELOPMENT

If you have a brand concept but are looking for a unique rum to match the vision, then DropWorks can work with you to format a brief, develop liquid, and arrange 2 rounds of testing to develop your perfect rum.

- £400/half day
- Minimum of 3 days required (£2,400).
- Initial consultation receive brief, outlining style, taste, budget, volumes, timescales, goals etc.
- Round 1 producing 3 liquids, one chosen for further development
- Round 2 producing 3 liquids, one choses as final choice.
- Additional rounds available for additional fee.

AGREEMENTS

- DropWorks/DropWorks Distillery is not to be used in the marketing of any products made.
- Welbeck/Welbeck estate is not to be used in the marketing of any products made (at the request of the estate).
- DropWorks retains all Intellectual Property.



GET IN TOUCH

Please email below with any details of your requirements and your availability for a consultation call.

CHRIS@DROPWORKS.CO.UK

